

10/511332
DT04 Rec'd PCT/PTO 15 OCT 2004

In the Claims:

- 1.(original) A water-soluble container comprising at least one compartment prepared from a thermoformed film of hydroxy propyl methyl cellulose (HPMC).
- 2.(original) A water-soluble container as claimed in claim 1 wherein the at least one compartment contains a fabric care, surface care or dishwashing composition.
- 3.(currently amended) A water-soluble container according to claim 1 as claimed in either claim 1 or claim 2 wherein the at least one compartment is prepared from a laminated water-soluble film comprising at least one film of HPMC.
- 4.(currently amended) A water-soluble container according to claim 1 as claimed in any claim from 1 to 3 wherein the thickness of the HPMC film is 40 to 300 µm.
- 5.(currently amended) A process for preparing a water-soluble container comprising at least one compartment which process comprises:
 - a. feeding at least one HPMC film into a thermoforming machine;
 - b. heating the at least one HPMC film to a temperature of 120 to 140°C, for 1 to 10 seconds;
 - c. simultaneously or subsequently forming the at least one heated HPMC film into a mould;
 - d. filling the formed film pocket with at least one liquid or solid composition; and

- e. sealing the formed and filled film pocket with a water-soluble film,
preferably a HPMC film.
- 6.(currently amended) A process according to as claimed in claim 5 wherein
the at least one HPMC film is heated to a temperature of 125 to 135°C for
2 to 6 seconds.
- 7.(currently amended) A process according to claim 5 as claimed in claim 5
~~or 6~~ wherein the mould is cooled.
- 8.(currently amended) A process according to as claimed in claim 7
wherein the mould is cooled below room temperature.
- 9.(currently amended) A process as claimed in claim 8 wherein the mould is
cooled below 20°C.
10. (new) A process according to claim 6 wherein the water-soluble used in
sealing the formed and filled film pocket is a HPMC film.